


BLUE

SPLIT

Date: Thursday, 10/05/2007 7:10:26 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI ACESS STEP LH
Job Number	: 32250		
Estimate Number	: 11764		
P.O. Number	: N/A	Part Number	: D206628022
This Issue	: 10/05/2007 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Drawing Revision	: N/A
Previous Run	: 32058	Material	: N/A
Written By	: 	Due Date	: 15/05/2007 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:D as per ECN 766 JLM		

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
Photocopy blue file and type labels as per PPP D206-628-022 CHG 002

2.0	32250A	206L /407 STEP ASSY, RH
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Comment: Sub-Component SUB-COMPONENT
D2724-042 B *32250A*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

4.0	D27317	Mounting Lug
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
4	D2731-7	Mounting Lug	<i>032324</i> ✓

5.0	D2856400	Abrasion Strip
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Comment: Qty.: 1.1708 f(s)/Unit Total : 2.3415 f(s)
Pick:

Qty	Part #	Description	Batch
2	D2856-400 6.9"	Abrasion Strip	<i>030822</i> X

7/5/12 SE

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Seq. #: Machine Or Operation: Description :

6.0 D3394043 LUG ASS'Y



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 D3394-043 LUG ASS'Y B ~~32739~~ (4X) 33137 4X

7.0 AN412A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-12A Bolt M103162 X

8.0 AN413A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-13A Bolt M103947 X

9.0 AN415A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-15A Bolt M104072 X

10.0 AN960JD416 Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch
12 AN960JD416 Washer M102929 X

11.0 MS21042L4 Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch
12 MS21042L4 Nut (or MS21042-4) M103914 X

7/6/12 50

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Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



C207105118 (2)



Comment: INSPECT 100% KITS FOR COMPLETENESS

C207105118 (2)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206628-022

Location:

PPP Rev:

F

C207105118 (2)

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)

C207105118

Job Completion



7/5/18 PU

no final

D273

03394-073 4X

C207105118

C207105118